5





CLAIMS

1. A nematic liquid crystal composition comprising a liquid crystal component A composed of one, or two or more kinds of compounds represented by one, two, or three or more general formulas selected from the general formulas (I-1) to (I-5):

formulas selected from the general formulas (I-1) to
$$\begin{pmatrix} I-1 \end{pmatrix} \\ R^{\frac{1}{4}} & A^{\frac{1}{4}} & K^{\frac{1}{4}} & A^{\frac{2}{4}} & K^{\frac{2}{4}} & A^{\frac{3}{4}} & K^{\frac{3}{4}} & K^{\frac{3}{4}} & K^{\frac{1}{4}} & K^{\frac{1$$

(wherein one, or two or more CH groups, which are present in a naphthalene-2,6-diyl ring, may be substituted with a N group,

one, or two or more $-CH_2-$ groups, which are present in a decahydronaphthalene-2,6-diyl ring, may be substituted with - CF_2- , one, or two or more $-CH_2 CH_2-$ groups, which are present in said ring, may be substituted with -

15



8

CH₂O-, -CH=CH-, -CH=CF-, -CF=CF-, -CH=N- or -CF=N-, one, or two or more >CH-CH₂-groups, which are present in said ring, may be substituted with >CH-O-, >C=CH-, >C=CF-, >C=N- or >N-CH₂-, a >CH-CH< group, which is present in the ring, may be substituted with >CH-CF<, >CF-CF< or >C=C<, and at least one C in said non-substituted or substituted ring may be substituted with Si;

R¹ each independently represents an alkyl group having 1 to 10 carbon atoms or an alkenyl group having 2 to 10 carbon atoms, said alkyl or alkenyl group can have one, or two or more F, Cl, CN, CH₃ or CF₃ as a non-substituent or substituent group, and one, or two or more CH₂ group, which are present in said alkyl or alkenyl group, may be substituted with O, CO or COO, while O atoms do not bond with each other directly;

 Q^1 each independently represents F, Cl, CF3, OCF2H, OCFH2, NCS, or CN;

 X^1 to X^3 each independently represents H, F, Cl, CF3, OCF3, or CN;

W¹ to W⁶ each independently represents H, F, Cl, CF₃, 20 OCF₃, or CN, and also W⁴ each independently represents CH₃; K^1 to K^5 each independently represents, a single bond, -COO-, -OCO-, -CH₂O-, -OCH₂-, -CH=CH-, -CF=CF-, -C \equiv C-, -(CH₂)₂-, -(CH₂)₄-, -CH=CH-(CH₂)₂-, -(CH₂)₂-CH=CH-, -CH=N-,

rings A¹ to A⁴ each independently represents 1,4phenylene, 2- or 3-fluoro-1,4-phenylene, 2,3-difluoro-1,4phenylene, 3,5-difluoro-1,4-phenylene, 2- or 3-chloro-1,4-

=CH=N-N=CH-, or -N(O)=N-;

15

20

25





phenylene, 2,3-dichloro-1,4-phenylene, 3,5-dichloro-1,4-phenylene, pyrimidine-2,5-diyl, trans-1,4-cyclohexylene, trans-1,4-cyclohexenylene, trans-1,3-dioxane-2,5-diyl, trans-1-sila-1,4-cyclohexylene, trans-4-sila-1,4-cyclohexylene, naphthalene-2,6-diyl, 1,2,3,4-tetrahydronaphthalene-2,6-diyl, or decahydronaphthalene-2,6-diyl, and naphthalene-2,6-diyl and 1,2,3,4-tetrahydronaphthalene-2,6-diyl can have one, or two or more F, Cl, CF₃ or CH₃ as a non-substituent or substituent group;

one, or two or more hydrogen atoms, which are present in a naphthalene-2,6-diyl ring, a 1,2,3,4-tetrahydronaphthalene-2,6-diyl ring, a decahydronaphthalene-2,6-diyl ring, a side chain group R^1 , a polar group Q^1 , linking groups K^1 to K^5 and rings A^1 to A^4 , may be substituted with a deuterium atom;

 k^1 to k^8 each independently represents 0 or 1, k^3 + k^4 is 0 or 1, and k^5 + k^6 + k^7 + k^8 is 0, 1 or 2; and

atoms, which constitute the compounds of the general formulas (I-1) to (I-5), may be substituted with isotope atoms thereof); 0 to 99.9% by weight of a liquid crystal component B composed of a compound having a dielectric constant anisotropy of +2 or more as a liquid crystal component excluding the compounds of the general formulas (I-1) to (I-5); and 0 to 85% by weight of a liquid crystal component C composed of a compound having a dielectric constant anisotropy within a range from -10 to +2; the sum total of said liquid crystal component B and said liquid crystal component C being within a range from 0 to 99.9% by weight.

10

15

- 2. A nematic liquid crystal composition according to claim 1, wherein said liquid crystal component A satisfies at least one of the following conditions:
- (i) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula—(I=1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
 - (ii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
- (iii) said liquid crystal component A contains one, or

 two or more kinds of compounds selected from compounds

 represented by the general formula (I-1) and one, or two or

 more kinds of compounds selected from compounds represented by

 the general formula (I-4), the content of said selected

 compounds in said liquid crystal component A being within a

 25 range from 5 to 100% by weight;
 - (iv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented

10

15



by the general formula (I-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

- (v) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
- (vi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
- (vii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
 - (viii) said liquid crystal component A contains one, or

25





two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

- (ix) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
- (x) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;
 - (xi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), the content of said selected compounds in said liquid

10

15

20

25

crystal component A being within a range from 5 to 100% by weight;

(xii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xiii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xiv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said

15

20

25

liquid crystal component A being within a range from 5 to 100% by weight;

(xv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xvi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xvii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said

10

15

20

25

liquid crystal component A being within a range from 5 to 100% by weight;

(xviii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xix) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xx) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid

15

20

25





crystal component A being within a range from 5 to 100% by weight;

(xxi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxiii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds



selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxiv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxv) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxvi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds

10,

15

20

25

represented by the general formula (I-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), one, or two or more kinds of compounds selected from compounds represented by the general formula (I-4) and one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 10 to 100% by weight;

(xxvii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-1), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

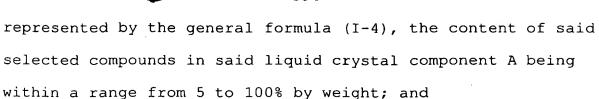
(xxviii) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-2), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxix) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-3), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight;

(xxx) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds

20

or $-C \equiv C -$,



(xxxi) said liquid crystal component A contains one, or two or more kinds of compounds selected from compounds represented by the general formula (I-5), the content of said selected compounds in said liquid crystal component A being within a range from 5 to 100% by weight.

3. A nematic liquid crystal composition according to claim 1 or 2, wherein said liquid crystal component A contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (I-ai) to (I-avii), the content of said compounds being within a range from 10 to 100% by weight:

(I-ai) compound in which R¹/is an alkyl or alkenyl group having 2 to 7 carbon atoms,

(I-aii) compound in which ϕ^1 is F, Cl, CF₃, OCF₃, OCF₂, or CN, (I-aiii) compound in which K^1 to K^5 represent -(CH₂)₂-, -COO-,

(I-aiv) compound in which rings A¹ to A⁴ represent trans-1,4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4-phenylene, or 3,5-difluoro-1,4-phenylene, and

(I-av)/compound in which one, or two or more hydrogen atoms,

which are present in naphthalene-2,6-diyl ring, a 1,2,3,4
tetrahydronaphthalene-2,6-diyl ring, a decahydronaphthalene
/2,6-diyl ring, a side chain group R¹, a polar group Q¹, linking

15

20

25

groups K^1 to K^5 and rings A^1 to A^4 , are substituted with deuterium atoms, in the general formulas (I-1) to (I-5); (I-avi) compound in which W^1 to W^3 represent H, F, Cl, CF₃, or OCF₃ in the general formulas (I-1) to (I-3) and (I-5); and (I-avii) compound in which X^1 and X^2 represent H, F, Cl, CF₃, or OCF₃ in the general formulas (I-2) to (I-4).

4. A nematic liquid crystal composition according to any one of claims 1 to 3, wherein said liquid crystal component A contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following subgroups (I-bi) to (I-bvii), the content of said compounds being within a range from 5 to 100% by weight: (I-bi) compound in which $k^1=k^2 + 0$, the ring A^1 is trans-1,4cyclohexylene, 1,4-phenylene, 8-fluoro-1,4-phenylene, 3,5difluoro-1,4-phenylene, naphthalene-2,6-diyl, 1,2,3,4tetrahydronaphtha/lene-2,6-diyl, or decahydronaphthalene-2,6diyl, K^1 is a single bond, $-(CH_2)_2$ -, -COO-, or $-C\equiv C$ -, and (I-bii) compound in which $k^1=1$, $k^2=0$, rings A^1 and A^2 represent trans-1,4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4phenylene, \$\beta\$,5-difluoro-1,4-phenylene, naphthalene-2,6-diyl, 1,2,3,4-tetrahydronaphthalene-2,6-diyl, or decahydronaphthalene-2,6-diyl, K1 is a single bond, $-/(CH_2)_2-$, -COO-, or $-C\equiv C-$, K^1 and K^2 represent a single bond, $/-(CH_2)_2-$, -COO-, or $-C\equiv C-$, in the general formula (I-1) in which R¹ is an alkyl or alkenyl group having 2 to 7 carbon atoms, Q^1 is F, Cl, CF₃, OCF₃, or CN, and W^1 to W^3 each

represents H, F, Cl, CF_3 , or OCF_3 ;

or $-C \equiv C -$, and

(I-biii) compound in which $k^3=k^4=0$, the ring A^1 is trans-1,4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4-phenylene, or 3,5-difluoro-1,4-phenylene, and K^1 and K^4 represent a single

- bond, $-(CH_2)_2-$, -COO-, or $-C\equiv C-$, in the general formula (I-2) in which R^1 is an alkyl or alkenyl group having 2 to 7 carbon atoms, Q^1 is F, Cl, CF_3 , OCF_3 , or CN, X^1 and X^2 represent H, F, Cl, CF_3 , or OCF_3 , and W^1 to W^3 represent H, F, Cl, CF_3 , or OCF_3 ; (I-biv) compound in which $k^1=k^2=0$, K^3 is a single bond, -COO-,
- (I-bv) compound in which $k^1=1$, $k^2=0$, the ring A^1 is 1,4-phenylene, 3-fluoro-1,4-phenylene, or a 3,5-difluoro-1,4-phenylene, K^1 and K^3 represent -COO- or -C \equiv C-, in the general formula (I-3) in which R^1 is an alkyl or alkenyl group having
- 15 2 to 7 carbon atoms, Q^1 is F_1 Cl, CF_3 , OCF_3 , or C, X^1 and X^2 represent H, F, Cl, CF_3 , or OCF_3 , and W^1 to W^3 represent H, F, Cl, CF_3 , or OCF_3 ;
 - (I-bvi) compound in which $k^5=k^6=k^7=k^8=0$, K^5 is a single bond, $-(CH_2)/2-$, $-(CH_2)/4-$, -COO-, or $-C\equiv C-$,
- 20 (I-bvii) compound in which $k^5=1$, $k^6=k^7=k^8=0$, the ring A^1 is trans-1, 4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4-phenylene, or 3,5-difluoro-1,4-phenylene, K^1 and K^5 represent a single bond, $-(CH_2)_2-$, -COO-, or $-C\equiv C-$,
 - (I-byiii) compound in which $k^7=1$, $k^5=k^6=k^8=0$, the ring A^3 is
- trans-1,4-cyclohexylene, 1,4-phenylene, 3-fluoro-1,4phenylene, or 3,5-difluoro-1,4-phenylene, K³ and K⁵ represent a
 single bond, -(CH₂)₂-, -COO-, or -C≡C-, and

20

(I-bix) compound in which the decahydronaphthalene-2,6-diyl ring has at least one substituent among substituents -CF₂-, -CH₂-

O-, -CH=CH-, -CH=CF-, -CF=CF-, -CH=N-, -CF=N-, >CH-O-, >C=CH-, >C=CF-, >C=N-, $>N-CH_2-$, >CH-CF<, >CF-CF<, >C=C<, and Si, in the general formula (I-4) in which R^1/is an alkyl or alkenyl group having 2 to 7 carbon atoms, Q^4 is F, Cl, CF₃, OCF₃, or CN, and X^1 and X^2 represent H, F,/Cl, CF3, OCF3; and (I-bx) compound in which $k^1=k^2\neq 0$, the ring A^1 is trans-1,4cyclohexylene, 1,4-phenylene, 3-fluoro-1,4-phenylene, 3,5difluoro-1,4-phenylene, naphthalene-2,6-diyl, 1,2,3,4tetrahydronaphthalene-2,6-diyl, or decahydronaphthalene-2,6diyl, K^1 is a single bond, $-(CH_2)_2-$, $-(CH_2)_4-$, or -COO-, and (I-bxi) compound in which $k^1=1$, $k^2=0$, rings A^1 and A^2 represent trans-1,4-cyclohexylene, 1/4-phenylene, 3-fluoro-1,4phenylene, 3,5-difluoro-1)4-phenylene, naphthalene-2,6-diyl, 1,2,3,4-tetrahydronaphthalene-2,6-diyl, or decahydronaph thalene-2,6-diyl, and K1 and K2 eac represents a single bond / - $(CH_2)_2$ -, - $(CH_2)_4$ -, or -COO-, in the general formula ($I \not - 5$) in which R^1 is an alkyl or alkenyl group having 2 to 7 carbon atoms, Q^1 is F, Cl, CF₃, OCF₃, or CN, and W^1 and

5. A nematic liquid crystal composition according to any one
25 of claims 1 to 4, wherein said liquid crystal component B
contains one, or two or more kinds of compounds selected from
the group of compounds represented by the general formulas

W² represent H, F, Cl, CF₃, or OCF₃.

15

(II-1) to (I-4):

(II-1)
$$R^{1}$$
 P^{1} P^{2} P^{2} Q^{1}

(II-2)
$$R^{1}$$
 P^{2} P^{2} P^{1} Q^{1} Q^{1}

(II-3)
$$R^{1}$$
 P^{1} P^{3} Q^{1}

(II-4)
$$R^{1}$$
 B^{3} p^{2} y^{2} p^{3} y^{2}

(wherein R^1 each independently represents an alkyl group having 1 to 10 carbon atoms or an alkenyl group having 2 to 10 carbon atoms, said alkyl or alkenyl group can have one, or two or more F, Cl, CN, CH₃ or ΦF_3 as a non-substituent or substituent group, and one, or two or more ΦF_2 group, which are present in said alkyl or alkenyl group, may be substituted with 0, CO or COO, while 0 atoms do not bond with each other directly;

 Q^1 each independently represents F, Cl, CF₃, OCF₂H, OCFH₂, NCS, or CN;

 W^1 to W^4 each independently represents H, F, Cl, CF₃, OCF₃ or CN, and also W^4 each independently represents CH₃; Y^1 and Y^2 each independently represents H, F, Cl, CF₃, OCF₃, or CN;

V represents CH or N;

20

 P^1 to P^3 each independently represents, a single bond, -COO-, -OCO-, -CH₂O-, -OCH₂-, -(CH₂)₂-, -(CH₂)₄-, -CH=CH-(CH₂)₂-, -(CH₂)₂-CH=CH-, -CH=N-, =CH=N-N=CH-, or -N(O)=N-, and P^1 and P^3 each independently represents -CH=CH-, -CF=CF-, or $C \equiv C-$;

rings B¹ to B³ each independently represents trans-1,4cyclohexylene, trans-1,4-cyclohexenylene, trans-1,3-dioxane2,5-diyl, trans-1-sila-1,4-cyclohexylene, or trans-4-sila-1,4cyclohexylene, and the ring B³ may also be 1,4-phenylene, 2or 3-fluoro-1,4-phenylene, 3,5-difluoro1,4-phenylene, 2 - or
3-chloro-1,4-phenylene, 2,3-dichloro-1,4-phenylene, or 3,5dichloro-1,4-phenylene;

one, or two or more hydrogen atoms, which are present in a side chain group R^1 , a polar group Q^1 , linking groups P^1 to P^3 and rings B^1 to B^3 , may be substituted with a deuterium atom;

 p^1 to p^3 each independently represents 0 or 1, and $p^2 + p^3$ is 0 or 1; and

atoms, which constitute the compounds of the general formulas (II-1) to (II-4), may be substituted with isotope atoms thereof).

_____6. A nematic liquid crystal composition according to claim 5, wherein said liquid crystal component B contains one to twenty

25 kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (II-ai) to (II-axii), the content of said compounds being within a range from

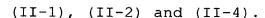
(II-1);





10 to 100% by weight:

- (II-ai) compounds in which R^1 is an alkyl or alkenyl group having 2 to 5 carbon atoms, in the general formulas (II-1) to (II-4);
- 5 (II-aii) compounds in which Q^1 is F, Cl, or -OCF₃, in the general formulas (II-1) to (II-4);
 - (II-aiii) compounds in which P^2 is $-(CH_2)_2-$ or $-(CH_2)_4-$, in the general formula (II-1);
- (II-aiv) compound in which p^1 is 1, in the general formula
- (II-av) compound in which at least one of Y^1 , Y^2 , W^1 and W^2 is F, in the general formula (II-2);
 - (II-avi) compound in which p^1 is 1 and P^1 is -C=C-, in the general formula (II-2);
- 15 (II-avii) compound in which P^2 is a single bond or $-(CH_2)_2$ and P^1 is -COO-, in the general formula (II-2);
 - (II-aviii) compound in which at least one of Y^1 , Y^2 , and W^1 to W^4 is F, in the general formula (II-3);
- (II-aix) compound in which P^3 is $-C \equiv C-$, in the general formula 20 (II-3);
 - (II-ax) compound in which P^1 is a single bond or $-C \equiv C-$ and P^3 is -COO-, in the general formula (II-3);
 - (II-axi) compound represented by the general formula (II-4); and
- 25 (II-axii) compound in which at least one of rings B^1 to B^3 is substituted with a deuterium atom if the rings B^1 to B^3 represent trans-1,4-cyclohexylene, in the general formulas



- 7. A nematic liquid crystal composition according to claim 5, wherein said liquid crystal component B contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (II-bi) to (II-bviii), the content of said compounds being within a range from 10 to 100% by weight:
- (II-bi) compound in which R^1 is an alkyl or alkenyl group 10 having 2 to 5 carbon atoms, p^1 is 0, and Q^1 is -CN, in the general formula (II-1);
 - (II-bii) compound in which R^1 is an alkyl or alkenyl group having 2 to 5 carbon atoms, p^1 is 1, Q^1 is F or -CN, and Y1 and Y2 represent H or F, in the general formula (II-1);
- (II-biii) compound in which R^1 is an alkyl or alkenyl group having 2 to 5 carbon atoms, p^1 is 0, Q^1 is -CN, and Y^1 , Y^2 , W^1 and W^2 represent H or F, in the general formula (II-2); (II-biv) compound in which R^1 is an alkyl or alkenyl group having 2 to 5 carbon atoms, p^1 is 1, P^2 is a single
- bond, $-(CH_2)_2-$, or -COO-, P^1 is a single bond, -COO-, or $-C\equiv C-$, Q^1 is F or -CN, and Y^1 , Y^2 , W^1 and W^2 represent H or F, in the general formula (II-2);
 - (II-bv) compound in which R^1 is an alkyl or alkenyl group having 2 to 5 carbon atoms, and one of P^1 and P^3 is a single
- bond and other one is a single bond, -COO-, or -C \equiv C-, in the general formula (II-3);
 - (II-bvi) compound in which R1 is an alkyl or alkenyl group

5



having 2 to 5 carbon atoms, and Y^1 , Y^2 and W^1 to W^4 represent H or F, in the general formula (II-3);

(II-bvii) compound in which R^1 is an alkyl or alkenyl group having 2 to 7 carbon atoms, and $p^2+p^3=0$, in the general formula (II-4); and

(II-bvjii) compounds of the general formulas (II-1) to (II-2) in which at least one hydrogen atom of rings B^1 and B^2 is substituted with a deuterium atom if rings B^1 and B^2 represent trans-1,4-cyclohexylene.

8. A nematic liquid crystal composition according to claim 5, wherein said liquid crystal component B contains one to twenty

kinds of compounds selected from one, two, or three or more

the content of said compounds being within a range from 10 to

sub-groups among the following sub-groups (II-ci) to (II-civ),

100% by weight:

(II-ci) compound in which R^1 is an alkyl or alkenyl group having 2 to 5 carbon atoms, p^1 is 1, one of P^1 and P^2 is a single bond and other one is a single bond, -COO-, -(CH₂)₂-,

or $-(CH_2)_4$, Q^1 is F, Cl, CF_3 , OCF_3 , or OCF_2H , and one, or two or more of Y^1 and Y^2 represent F, in the general formula (II-2); (II-cii) compound in which R^1 is an alkyl or alkenyl group having 2 to 5 carbon atoms, p^1 is 1, P^2 is a single

bond, $-(CH_2)_2-$, or -COO-, P^1 is a single bond, -COO-, or $-C\equiv C-$, Q^1 is F, Cl, CF_3 , OCF_3 , or OCF_2H , one, or two or more of Y^1 and Y^2 represent F, and W^1 and W^2 represent H or F, in the general

formula (II-2);

(II-ciii) compound in which R¹ is an alkyl or alkenyl group
having 2 to 5 carbon atoms, one of P¹ and P³ is a single bond
and the other one is a single bond, -COO-, or -C≡C-, Q¹ is F,
Cl, CF₃, OCF₃, or OCF₂H, one, or two or more of Y¹ and Y²

5 represent F, and W¹ to W⁴ represent H or at least one of them
is F, in the general formula (II-3); and
(II-civ) compound of the general formulas (II-1) and (II-2) in
which at least three hydrogen atoms of rings B¹ and B² are
substituted with a deuterium atom if rings B¹ and B² represent
trans-1,4-cyclohexylene.

9. A nematic liquid crystal composition according to any one of claims 1 to 8, wherein said liquid crystal component C contains compounds selected from the group of compounds represented by the general formulas (III-1) to (III-4):

(III-1)
$$R^2$$
 C^1 M^1 C^2 M^2 Z^3 Z^2 R^3 (III-2) R^2 C^2 M^2 M^3 M^1 R^3 (III-3) R^2 C^1 M^1 M^3 M^4 M^3 M^4 M^3 M^4 M^3 M^4 M^3 M^4 M^4 M^3 M^4 M^4

(wherein W^1 to W^3 each independently represents H, F, Cl, CF₃,

OCF₃, or CN;

V represents CH or N;

 R^2 and R^3 each independently represents an alkyl or alkoxy group having 1 to 10 carbon atoms or an alkenyl or alkenyloxy group having 2 to 10 carbon atoms, said alkyl, alkoxy, alkenyl or alkenyloxy group can have one, or two or more F, Cl, CN, CH_3 or CF_3 as a non-substituent or substituent group, and one, or two or more CH_2 group, which are present in said alkyl, alkoxy, alkenyl or alkenyloxy group, may be substituted with 0, CO or COO, while O atoms do not bond with each other directly;

 Z^1 to Z^3 each independently represents H, F, Cl, CF₃, OCF₃, or CN, and Z^3 each independently represents -CH₃;

M¹ to M³ each independently represents, a single bond, -COO-, -OCO-, $-CH_2O-$, $-OCH_2-$, $-(CH_2)_2-$, $-(CH_2)_4-$, -CH=CH- $(CH_2)_2-$, $-(CH_2)_2-CH=CH-$, -CH=N-, -CH=N- or -N(O)=N-, and M¹ and M³ each independently represents -CH=CH-, -CF=CF-, or C=CC-;

rings C¹ to C³ each independently represents trans-1,4
20 cyclohexylene, trans-1,4-cyclohexenylene, trans-1,3-dioxane
2,5-diyl, trans-1-sila-1,4-cyclohexylene, trans-4-sila-1,4
cyclohexylene, naphthalene-2,6-diyl, 1,2,3,4
tetrahydronaphthalene-2,6-diyl, or decahydronaphthalene-2,6
diyl, naphthalene-2,6-diyl and 1,2,3,4-tetrahydronaphthalene
2,6-diyl can have one, or two or more F, Cl, CF₃ or CH₃ as a

non-substituent or substituent group, and rings C¹ and C³ may

also be 1,4-phenylene, 2,3-difluoro-1,4-phenylene, 3,5-



difluoro1,4-phenylene, 2- or 3-chloro-1,4-phenylene, 2,3-dichloro-1,4-phenylene, or 3,5-dichloro-1,4-phenylene;

one, or two or more hydrogen atoms, which are present in side chain groups R^2 and R^3 , linking groups M^1 to M^3 and rings C^1 to C^3 , may be substituted with a deuterium atom;

 m^1 to m^3 each independently represents 0 or 1, and m^2 + m^3 is 0 or 1; and

atoms, which constitute the compounds of the general formulas (I/II-1) to (III-4), may be substituted with isotope atoms thereof).

- 10. A nematic liquid crystal composition according to claim 9, wherein said liquid crystal component C satisfies at least one of the following conditions:
- (i) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- 20 (ii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- (iii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3), the content of





said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

- (iv) said liquid crystal component C contains one, or two or more kinds of compounds selected from the compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- (v) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- (vi) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- (vii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a

20

25

15

10

15

20



8

range from 5 to 100% by weight;

(viii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

(ix) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

- (x) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;
- (xi) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2) and one, or two or more kinds of compounds



selected from compounds represented by the general formula (III-3), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

(xii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

(xiii) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight;

(xiv) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3) and one, or two or more kinds of



100% by weight;

compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to

(xv) said liquid crystal component C contains one, or two or more kinds of compounds selected from compounds represented by the general formula (III-1), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-2), one, or two or more kinds of compounds selected from compounds represented by the general formula (III-3) and one, or two or more kinds of compounds selected from compounds represented by the general formula (III-4), the content of said selected compounds in said liquid crystal component C being within a range from 5 to 100% by weight.

15

20

25

10

5

11. A nematic liquid crystal composition according to claim 9, wherein said liquid crystal component C contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (III-ai) to (III-axii), the content of said compounds being within a range from 10 to 100% by weight:

(III-ai) compounds in which R^2 is an alkenyl group having 2 to 5 carbon atoms, in the general formulas (III-1) to (III-4); (III-aii) compounds in which R^3 is a straight-chain alkenyl or alkenyloxy group having 2 to 7 carbon atoms, in the general formula (III-1);

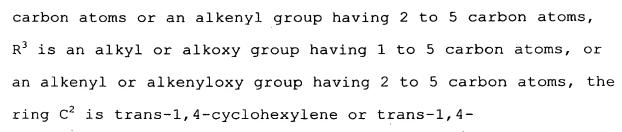
(III-aiii) compounds in which m^1 is 0 and M^2 is a single bond

```
or -(CH_2)_2, in the general formula (III-1);
     (III-aiv) compound in which m<sup>1</sup> is 1, in the general formula
     (III-1);
     (III-av) compound represented by the general formula (III-2);
     (III-avi) compound in which at least one of Z^1, Z^2 and W^1 to W^3
 5
     is F, in the general formula (III-3);
     (III-avii) compound in which Z^3 is F or -CH_3, in the general
     formula (III-3);
     (III-aviii) compound in which m<sup>1</sup> is 0 and M<sup>3</sup> is a single bond,
     in the general formula (III-3);
10
     (III-aix) compound in which m^1 is 1, M^1 is a single
     bond, -OCO_{-}, -CH_2O_{-}, -OCH_2_{-}, -(CH_2)_2_{-}, -(CH_2)_4_{-}, -CH=CH-
     (CH_2)_2-, -(CH_2)_2-CH=CH-, -CH=N-, -CH=N-
     N=CH-, -N(O)=N-, -CH=CH-, or -CF=CF-, in the general formula
15
     (III-3);
     (III-ax) compound in which M^1 is COO- or -C \equiv C- and M^3
     is -OCO-, -CH<sub>2</sub>O-, -OCH<sub>2</sub>-, -(CH<sub>2</sub>)<sub>2</sub>-, -(CH<sub>2</sub>)<sub>4</sub>-, -CH=CH-
     (CH_2)_2-, -(CH_2)_2-CH=CH-, -CH=N-
     N=CH-, -N(O)=N-, -CH=CH-, -CF=CF-, or -C\equiv C-, in the general
     formula (III-3);
20
     (III-axi) compound represented by the general formula (III-4);
     and
     (III-axii) compounds in which at least one hydrogen atom of
     rings C^1 to C^3 is substituted with a deuterium atom if rings C^1
     to C<sup>3</sup> represent trans-1,4-cyclohexylene, in the general
25
```

formulas (III-1) to (III-4).

- 12. A nematic liquid crystal composition according to claim 9, wherein said liquid crystal component C contains one to twenty kinds of compounds selected from one, two, or three or more sub-groups among the following sub-groups (III-bi) to (III-bix), the content of said compounds being within a range from
- bix), the content of said compounds being within a range from 10 to 100% by weight:
 - (III-bi) compound in which R^2 is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms, R^3 is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, m^1 is 0, and M^2 is a single bond, -COO-, or -(CH₂)₂, in the general formula (III-1);
 - (III-bii) compound in which R^2 is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms,
- 15 R^3 is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, m^1 is 1, the ring C^1 is trans-1,4-cyclohexylene, and one of M^1 and M^2 is a single bond and other one is a single bond, -COO-, or a -(CH₂)₂-, in the general formula (III-1);
- 20 (III-biii) compound in which R² is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms, R³ is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, the ring C² is trans-1,4-cyclohexylene or trans-1,4-
- 25 cyclohexenylene, m^1 is 0, and M^2 is a single bond, -COO-, or -(CH₂)₂-, in the general formula (III-2); (III-biv) compound in which R^2 is an alkyl group having 1 to 5

15



5 cyclohexenylene, m^1 is 1, and one of M^1 and M^2 is a single bond, in the general formula (III-2);

(III-bv) compound in which R^2 is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms, R^3 is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, m^1 is 0, and M^3 is a single bond, $-C \equiv C-$, or -CH=N-N=CH-, in the general formula (III-3);

(III-bvi) compound in which R^2 is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms, R^3 is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, m^1 is 1, M^1 is a single bond, $-(CH_2)_2-$, -COO-, or $-C\equiv C-$, and M^2 is a single bond, -COO-, or $-C\equiv C-$, in the general formula (III-3);

20 (III-bvii) compound in which R² is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms, R³ is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, m¹ is 1, one of M¹ and M³ is a single bond and other one is a single bond or -C≡C-, and at least one of W¹ and W²is F, in the general formula (III-3);

(III-bviii) compound in which R² is an alkyl group having 1 to

5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms, R^3 is an alkyl or alkoxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, and any one of Z^2 and Z^3 is substituted with F or CH_3 , in the general formula (III-3); and

(III-bix) compound in which R^2 is an alkyl group having 1 to 5 carbon atoms or an alkenyl group having 2 to 5 carbon atoms, R^3 is an alkyl or alkyloxy group having 1 to 5 carbon atoms, or an alkenyl or alkenyloxy group having 2 to 5 carbon atoms, and $m^2+m^3=0$, in the general formula (III-4).

- 13. A nematic liquid crystal composition according to any one of claims 1 to 12, wherein said liquid crystal composition contains one, or two or more kinds of core-structure compounds which have four six-membered rings and a liquid crystal phase-isotropic liquid phase transition temperature of 100°C or higher.
- of claims 1 to 13, wherein said liquid crystal composition has a dielectric constant anisotropy within a range from 2 to 40, a birefringent index within a range from 0.02 to 0.40, a nematic phase-isotropic liquid phase transfer temperature within a range from 50 to 180°C or higher, and a crystal phase-, smectic phase- or glass phase-nematic phase transfer temperature within a range from -200 to 0°C.
 - 15. A nemati¢ liquid crystal composition according to any one

10

of claims 1 to 14, wherein said liquid crystal composition contains a compound having an optically active group capable of securing an induced helical pitch within a range from 0.5 to 1000 μm .

5

- 16. An active matrix, twisted nematic or super twisted nematic liquid display device using the nematic liquid crystal composition of any one of claims 1 to 15.
- 17. A light scattering type liquid display device comprising a light modulation layer which contains the liquid crystal composition of any one of claims 1 to 15 and a transparent solid substance.
- 18. A light scattering type liquid display device according to claim 17, wherein said liquid crystal composition formed a continuous layer in said light modulation layer and said transparent solid substance formed a uniform three-dimensional network in said continuous layer.

20